

In the claims:

Cancel claim 4 without prejudice.

Add the following claim:

7. An arrangement for inclined rolling of tube-shaped or bar-shaped rolling products, comprising at least two rollers adapted to receive therebetween a rolling product so as to determine a longitudinal axis of the rolling product, said rollers being driveable and rotatable about said longitudinal axis, said rollers having roller axes inclined at an inclination angle relative to said longitudinal axis, said roller axes being inclined in such a plane which, when considered in or against the longitudinal axis, extends parallel to said longitudinal axis at a radial distance from it; means for driving said rollers, said driving means including a sun gear and drive gears provided with an axis-offset bevel gear toothing and surrounding a respective one of said roller axes, said drive gears engaging with said sun gear so that said rollers are driven by said sun gear through said drive gears, said drive gears which engages said sun gear having a hub region provided with a hollow toothing; a plurality of shafts each supporting a respective one of said rollers and having an outer toothing engaging in said hollow toothing; and rotatable eccentric bushings each ~~(supporting a)~~

a<sup>1</sup> supporting a respective one of said shafts so that said shafts are transversely adjustable relative to said drive gears and said longitudinal axis.

---

Amend the following claims:

---

1. (amended) An arrangement for inclined rolling of tube-shaped or bar-shaped rolling products, comprising at least two rollers adapted to receive therebetween a rolling product so as to determine a
- 4 longitudinal axis of the rolling product, said rollers being conical and
- 5 floatingly supported, said rollers being driveable and rotatable about said
- 6 longitudinal axis, said rollers having roller axes inclined at a <sup>pivoting</sup> feeding angle and additionally at an inclination angle relative to said longitudinal axis, said roller axes being inclined in such a plane which, when considered in or against the longitudinal axis, extends parallel to said longitudinal axis at a radial distance from it; and means for driving said rollers, said driving means including a sun gear provided with outer bevel-gear toothing and arranged to surround the rolling product and also drive gears provided with an axis-offset bevel gear toothing and surrounding a respective one of said roller axis, said drive gears engaging outside with said sun gear so that said rollers are driven by said sun gear through said drive gears.
-